

## **Benchmark Aitik**

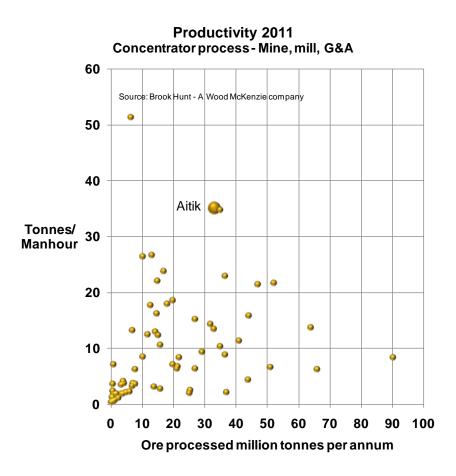
Capital Markets Day 6 September 2011

Jan Moström President Business Area Mines

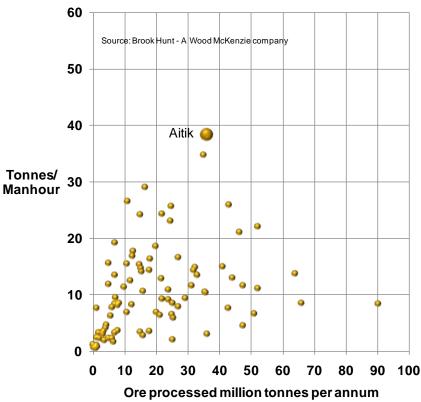


# Open pit copper mines,

## **Brook Hunt benchmark**

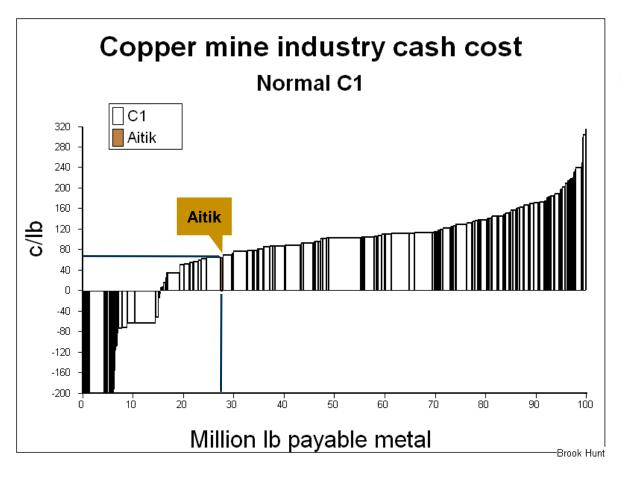


## Productivity 2014 Concentrator process - Mine, mill, G&A





## Aitik on the CC1 curve



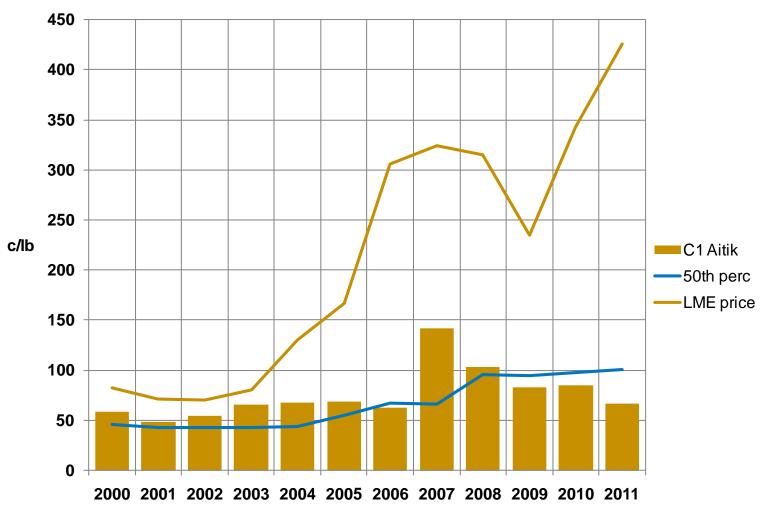
#### Aitik

- Low grades
- High productivity
- By metals gold and silver
- Favourable stripping ratio

Source: Brook Hunt - A WoodMcKenzie company



# CC1 position, Aitik



Source: Brook Hunt - A WoodMcKenzie company, Reuters



# Competitiveness

**Aitik** 

STRENGTHS AND WEAKNESSES - 2011 (BH2011 Q2)

RESOURCE VARIABLES Head Grade % Cu		Population	Mine	Percentil	1st	2nd	3rd	4th
		Average 1.12	Value	96				+ -
	% Cu		0.28					•
Yield	%	83.3	88.2	''	•			
Yield Grade	% Cu	0.94	0.25					•
Net Revenue	%	80.0	80.1			•		
Net Yield Grade	% Cu	1.33	0.31	98				•
OPERATING VARIABL	ES							
Productivity	t ore/hour							
Mine	t ore/hour	13.5	37.9	5	•			
Mill	t ore/hour	26.6	156.4	0	•			
G&A	t ore/hour	51.2	550.0	0	•			
Overall	t ore/hour	6.3	28.9	0	•			
Wage Rate	\$/hour	25.54	58.65	91				•
Labour Cost	\$/t	8.59	1.88	20	•			
Electricity	c/kWh	7.6	3.7	10	•			
	kWh/t	38.8	18.5	I - I	•			
	\$/t	2.79	0.68		•			
Fuel Oil	c/litre	97.8	73.9		•			
	litres/t	1.9	1.0		·			
	\$/t	1.88	0.77	·	•			
Energy Cost	\$/t	4.67	1.45		•			
Consumables		10.60	1.90	5				
Services	\$/t	7.85	2.20		•			
Other Costs	\$/t	18.45	4.10		•			
Cost To Conc	\$/t	31.71	7.43	1	•			

- Grade
  - 4th quartile
- Productivity
  - 1st quartile
- Cost to conc.
  - 1st quartile





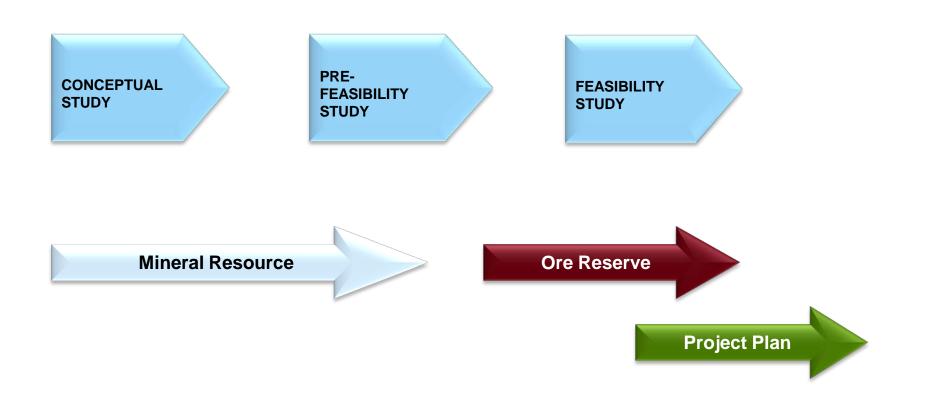
# **Modelling the Garpenberg expansion**

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# Resource Development – Work Flow Model





# **Conceptual Study**

# CONCEPTUAL STUDY

- Early stage in an exploration project
- Based on inferred resource
- Guide for exploration work
- Guide for further studies (pre feasibility and feasibility)
- Evaluation of options regarding mining methods and process design (lab tests)
- Products (full analysis)
- Several studies on parts of the project

## Output

- Mine design options
- Process design options
- Preliminary market outlook
- Indicative LOMP
- Economical estimates
- Recommended options
- Drilling program



GO or NO GO



# **Pre-feasibility Study**

## PRE-FEASIBILITY STUDY

- Based on indicated resource
- Alternative solutions studied (≤3 alternatives)
- Often interactive process
- Permitting process starts
- Accuracy 20-25 %

## Output

- Mine design
- Process design
- Plant design
- Prel LOMP (Life Of Mine Plan)
- Economic evaluation
- Ore Reserve



GO or NO GO



# Garpenberg alternatives – pre-feasibility study

### 3 main alternatives were evaluated:

- Base case 1.4 Mtonnes. Continued operation in existing concentrator
  - 1.4 Mtonnes/year until 2044\*
- Expansion case 2.0 Mtonnes. Expansion of existing concentrator in combination with new shafts
  - 2.0 Mtonnes/year until 2035\*
- Expansion case 2.5 Mtonnes. New concentrator built at new shafts.
   Existing plants will be closed
  - 2.5 Mtonnes/year until 2030\*



<sup>\*</sup> Based on mining and milling of 47 Mtonnes ore.

# Mine and Process design

## Mine design

- Most important
  - Mining method
  - Mining sequence
  - Infrastructure, ventilation, backfilling and dewatering
- Fix plants
  - Ore passes and shutes
  - Crushers and ore bins
  - Ore hoisting system
- Equipment
  - Capacity
  - Mobility

## Process design

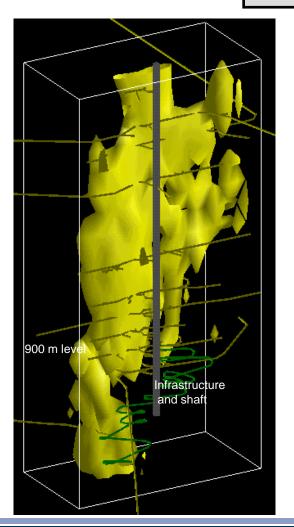
- Most important
  - Recovery of metals
  - Concentrate quality
  - Penalty elements
- Process route
  - Type of process grinding and separation
  - Energy consumption
  - Chemical consumption
- Equipment
  - Capacity, +-grinding ability
  - Variations in feed grades

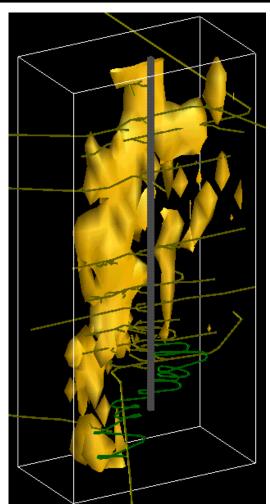


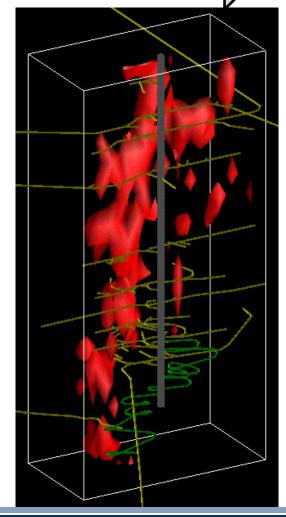
## **Effects of Costs and Metal Prices on Ore Reserve**

Increasing metal price/Decreasing production cost

Decreasing metal price/Increasing production cost







## **EBIT-effects' components**

Revenue effect

Cost effects

### Recovery/quality

Optimized flotation capacity

## **Energy**

- Scale adv. Concentrator
- Increased ventilation requirements underground
- Decreased ore and waste transport

#### <u>Material</u>

- Scale advantages concentrator
- Scale advantages mine

#### <u>Personnel</u>

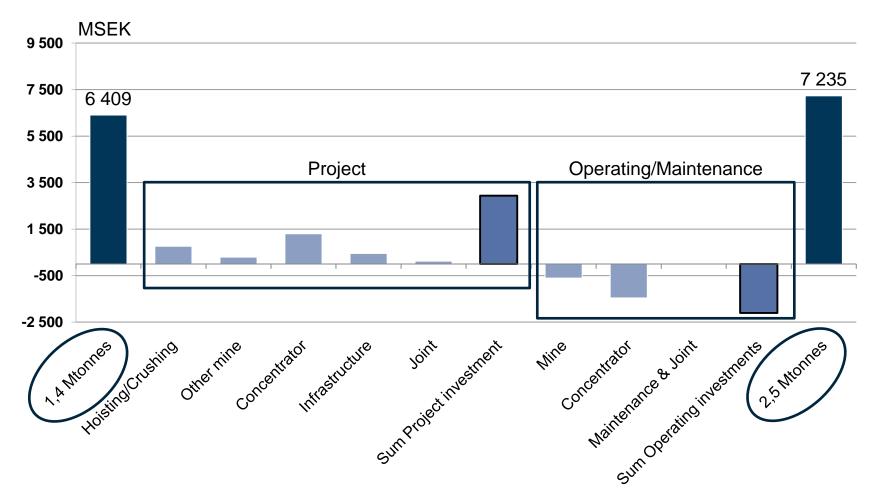
- Scale advantages mine and concentrator
- Automation crushing, hoisting

## **External services**

- Ore and waste transports
- Scale advantages concentrator

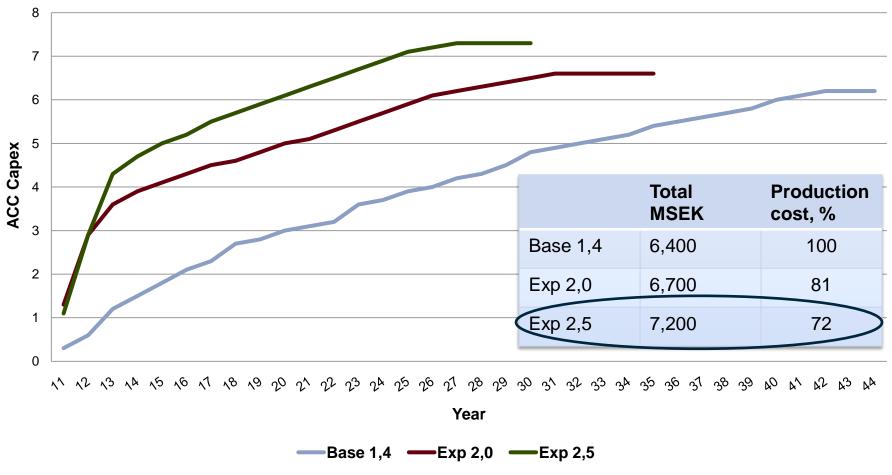


# Difference in Capex – 1,4 vs 2,5





## Accumulated capex during life of mine





# **Garpenberg expansion – Capex components**

#### Mine

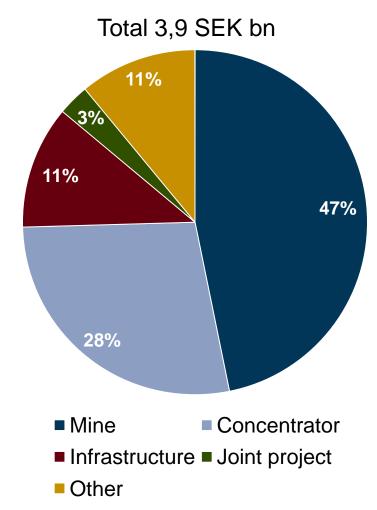
- Excavation
- Hoisting, crushing and skip station
- Mine ventilation
- Media-, paste-, electric system
- Mobile equipment
- EPCM (DP-management, engineer work etc)

#### Concentrator

- Ore stock
- Concentrator
- EPCM

#### Infrastructure

- Roads, ground work, project area
- Buildings
- Electric power distribution, switch gear
- EPCM
- Joint, other





# **Feasibility Study**

## FEASABILITY STUDY

- Final stage before construction
- Based on measured / indicated resource
- One alternative studied
- Final sequencing and Production plan (Life Of Mine Plan)
- Sensitivity and risk analysis
- Implementation plan
- Capex accuracy □ 10 15 %
- Head grades accuracy □5%

## Output

- Mine design
- Process design
- Economic evaluation
- Ore Reserve
- Detailed equipment list
- Lay Out Drawings
- Implementation plan
- Sensitivity analysis
- Permits
- Life Of Mine Plan (LOMP)

